Panasonic ideas for life

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3D-Control FAYb Laser Marker





3D-Control 50 mm variable focal length Wide Marking Field (X)330 mm × (Y)330 mm × (Z)50 mm

High-Performance Fiber Laser



3D-Control

Z-axis structure in the head utilizes 3D control within a 50 mm 1.96 in ; ± 25 mm ± 0.98 in range. It enables stable and high quality marking on stepped, curved, sloped, and even spherical surfaces etc. This can lead to a dramatic reduction in setup, installation and designing costs.



Wide Marking Field

Marking field (X)330 mm × (Y)330 mm × (Z)50 mm* (X)13.0 in × (Y)13.0 in × (Z)1.96 in The wide marking field satisfies large target marking, and contributes to improved productivity. Moreover, the Z-axis structure provides a uniform spot size and stable marking quality across the entire field of view, regardless of the wide marking field. *Applicable model: LP-Z256

High-Performance Fiber Laser

■ 25 W Fiber Laser / Air cooling

Lineups: 25 W (LP-Z250/Z256) / 13 W (LP-Z130) Applications requiring high energy such as deep engraving and black marking on metal are easily achieved. Its high output also contributes to shortening the marking time, thus improving production efficiency.

FAY_b technology takes advantage of heat dissipation and requires no water-cooling system regardless of its high power performance.



Selectable pulse width

Pulse width selections are added to existing pulse cycle setting.

Three patterns of selectable pulse width expand the possibilities of finding the suitable marking conditions for the application.



Z-axis structure in this small head

3D-Marking

Z-axis structure adjusts focal point, enabling various kinds of 3D marking.



Variable focal length with Z-axis structure From an original focal point ±25 mm ±0.98 in





Small head

Small head for 3D laser markers (W:135 mm 5.3 in H:180 mm 7.1 in D:310 mm 12.2 in). The compact size of the laser head simplifies installation into existing production lines, and also minimizes redesigning cost.

Comparison of line installation





Irradiate LD (high power) light into crystal, and amplifies laser beam through round-trip reflections inside.





Easy configuration and operation

Configuration via PC



Flexible operation

Useful application software for PC setting is a standard feature.^{*} Create the marking image with off-line PC, enabling smooth data creation and setting flexibility. Your PC can be an operating screen or even an I/O monitor. *3D setting on PC requires optional software.

■ USB flash memory available (standard) Removable USB storage allows you to quickly backup and transfer data to other LP-Z laser markers.



Configuration via touch panel (optional)



Easy operation / Space-saving installation

The color touch panel provides intuitive and easy-to-use operation even for inexperienced users. The easily programmable and flexible software provides you with stress-free and user-friendly operation.

Fiber Amplified Ytterbium

Features of FAY_b method

Fundamental characteristics of FAY_b laser are distinguished from the viewpoint of its **long-lasting and energy-saving** structures. In comparison to solid-state lasers, LDs of FAY_b laser are active only when laser is irradiated. This contributes to lower heat load to LDs, and dramatically lengthens the lifetime. Furthermore, due to the high heat release characteristic and superior conversion efficiency, FAY_b laser is completely air-cooled and consumes less than 390 VA (100 V AC)⁺of power.

* 420 VA (200 V AC)

Specifications

Standard model		LP-Z130	LP-Z250	LP-Z256
FDA compliant model		LP-Z130-A	LP-Z250-A	LP-Z256-A
	CE marked model*1	LP-Z130-C	LP-Z250-C	LP-Z256-C
Focal point (focal variable range)		190 mm (±25 mm) 7.5 in (±0.98 in)		330 mm (±25 mm) 13.0 in (±0.98 in)
	Marking laser	Yb : Fiber laser λ =1060 nm 0.042 mil Class 4 laser product		
	Pulse width	30 ns, 100 ns, 200 ns	50 ns, 100 ns, 200 ns	
	Average output*2	13 W (pulse oscillation)	25 W (pulse	e oscillation)
Guide laser / pointer		Semiconductor laser λ =655 nm 0.026 mil Class 2 laser product		
Marking field		120 mm × 120 m	1m 4.7 in × 4.7 in	330 mm × 330 mm 13.0 in × 13.0 in
Scanning method		Galvano scanning method		
Scanning speed		Max 12,000 mm/s 472 in/s		Max 8,000 mm/s 315 in/s
Marking status		Static, On the fly		
Character height / width		0.1 ~ 120 mm 0.004 ~ 4.7 in*3		0.1 ~ 330 mm 0.004 ~ 13.0 in*3
Logos / Graphics		BMP / DXF / HPGL / JPEG / AI*4 / EPS*4		
Character types		English uppercase letters, English lowercase letters, numerals, katakana, hiragana, kanji (JIS No.1 and No.2 standards), symbols, user-registered characters (up to 50)		
Barcodes		CODE39, CODE128, ITF, NW-7, EAN / UPC / JAN, RSS-14 (GS1 DataBar), RSS (GS1 DataBar) Limited, RSS (GS1 DataBar) Expanded		
2D codes		QR Code, Micro QR Code, Data Matrix, GS1 Data Matrix		
Composite codes		RSS-14 (GS1 DataBar) CC-A, RSS-14 (GS1 DataBar) Stacked CC-A, RSS (GS1 DataBar) Limited CC-A, etc.		
Cooling method		Forced air cooling (Controller / Head)		
Power voltage		90 to 132 V AC, or 180 to 264 V AC (automatic switching), 50/60 Hz		
Power consumption		390 VA or less (100 V AC), 420 VA or less (200 V AC)		
Ambient temperature*5		0 ~ +40 °C 32 ~ 104 °F	0 ~ +35 °C	32 ~ 95 °F
Ambient temperature for storage*5		-10 ~ +60 °C 14 ~ 140 °F		
Ambient humidity*5		35 ~ 85 %RH (Controller / Head)		
Weight		Head : 9.5 kg / Controller : 24 kg		

*1: Conforming to Low Voltage and EMC Directive. *2: Independent output of oscillator. *3: Variable in 0.001 mm (0.00004 in) steps. *4: AI and EPS formats are convertible with Export VEC software. *5: No dew condensation or icing allowed

Dimensions (Unit: mm in)



Use this product in accordance with all instructions and safety information.



Laser safety

This product corresponds to a Class 4 laser under FDA (21CFR 1040.10 and 1040.11) / IEC 60825-1 / JIS C6802 standards. Use caution not to look at or touch direct or reflected laser light, and implement safety measures appropriate to the information provided on the product's warning label. A label such as the one shown to the left is affixed to the product. (Warning labels are not shown in the product photographs in this brochure.) The pictured label is intended for LP-Z250-A. The label design or its information may vary between models. The laser used by this product generates infrared light that is invisible to the human eye. Use particular caution when the laser is operating.

Recommended use of a dust collector

Depending on the marking object, harmful gasses or smoke that have a detrimental effect on the human body or the laser marker may be generating during marking. If your application falls under this description, use a dust collector.

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